410M Series Manifolds
Accepts 310 and/or 410 Series In-Line Valves

- Standard Model 310 and 410 In-Line valves now incorporate 0.113” diameter, counterbored mounting holes, permitting mounting of in-line valves to new 410M manifold.
- Manifolds are available in 2, 4, 6, 8 or 12 station lengths and furnished with a 410M-VMK (Valve Mounting Kit/ two “O” rings and two screws) per station. Consult factory for other manifold lengths.
- Manifold galley stamped 1 is common media supply port. Galley stamped 3 is common vent/exhaust port. Isolator plug 410M-IPK option permits isolation of galleys for separation of pressure/media/exhaust.
- Three way valve Model 310 mounting orientation to manifold determines normally closed (NC) or normally open (NO) function. Note: Valve supply port 1 is located nearest to valve’s solenoid/coil.
- See Valve Catalog or website (www.humphrey-products.com) for detailed valve specifications.
Dimension View
Manifold for Humphrey Valves Model V310/310/410
Model Number 410M-__ (Specify No. of Stations)

Dimensions in Millimeters (mm)
Material: Aluminum Alloy 6063 T5 Extrusion (Anodized)

Accessories

Control Board 12 Station P-12

HOW TO ORDER: Example 410M-6 (6 stations)

<table>
<thead>
<tr>
<th>Basic Manifold Model Number</th>
<th>Specify Number of Stations (2-12)</th>
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<tr>
<td>410M</td>
<td>2, 4, 6, 8 or 12</td>
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Factory assembly of valves and accessories to manifold is available. Use "Ship Assembled" Form SA410M to designate locations when ordering.